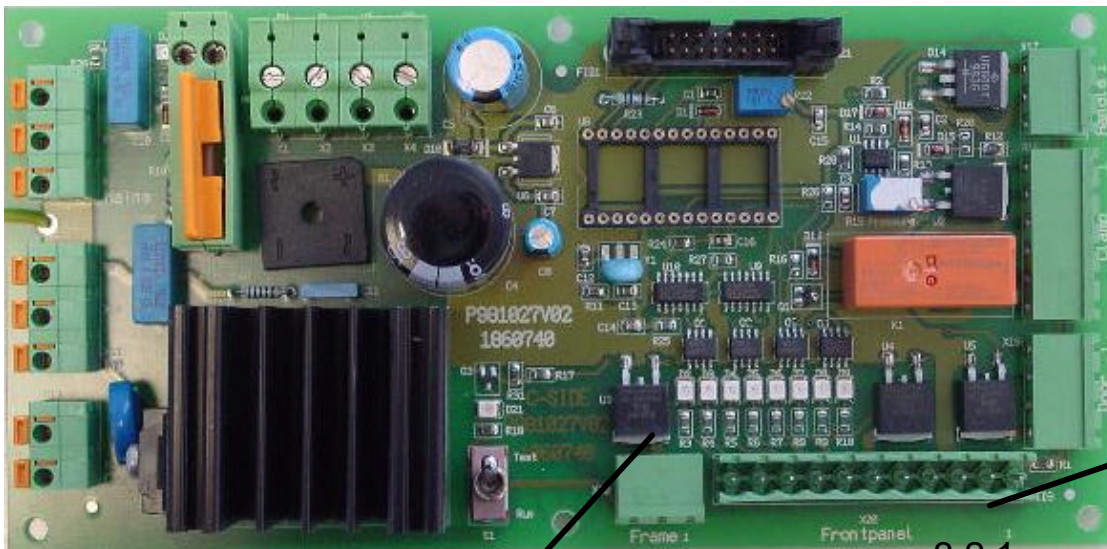
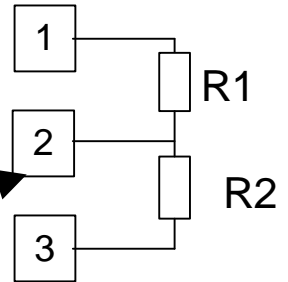


## Technical Newsletter

### TIME SETTING ON SO-20A From Version V06



Option



LED description

- |                       |                              |
|-----------------------|------------------------------|
| 2 Door closed contact | 3 Emergency stop not pressed |
| 4 T1 pressed          | 5 T2 pressed                 |
| 6 T3 pressed          | 7 Clamp up contact           |
| 8 Clamp down contact  | 9 UP/STOP key pressed        |

Gr	T1	T2	T3	R1	R2
0	30	60	120	NU	0
1	30	90	150	8k2	2k2
2	60	120	240	8k2	3k9
3	60	180	300	8k2	5k6
4	60	300	600	3k3	6k8
5	300	600	900	3k3	8k2
6	600	1200	1800	1k	12k

**Please distribute these Newsletters to your sales and service people**

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